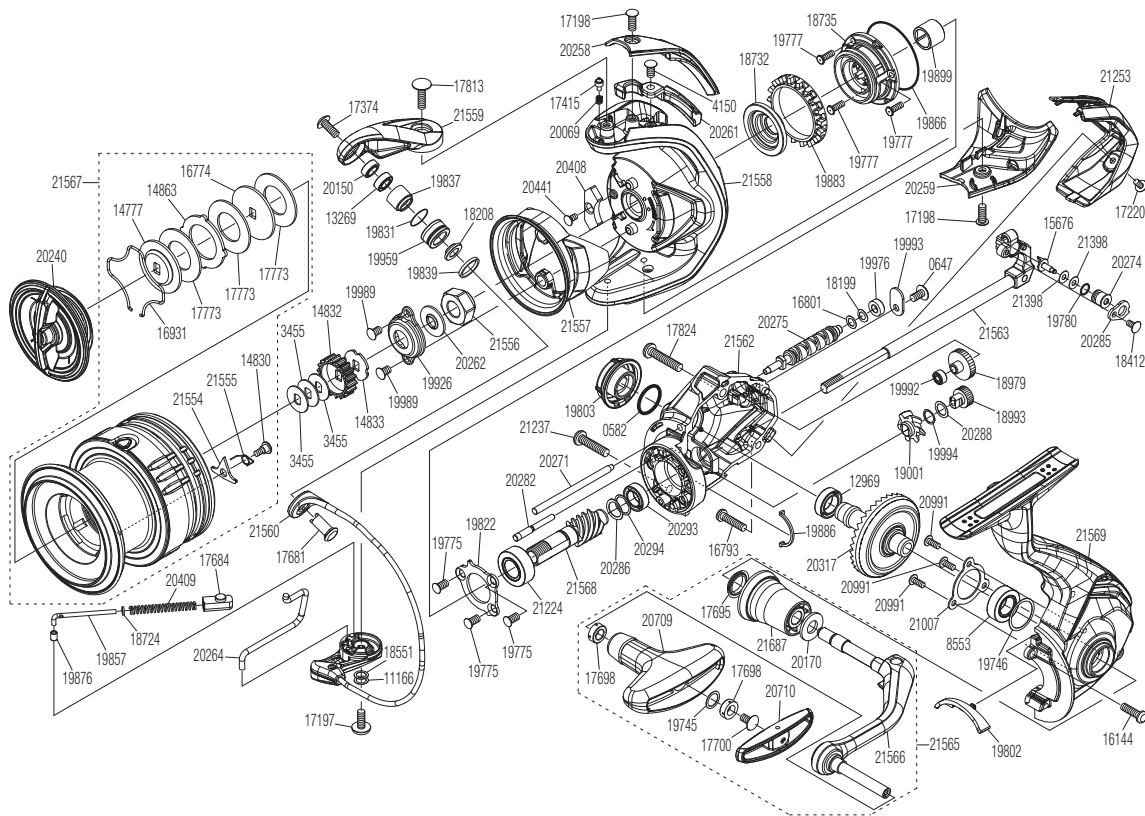


SHIMANO

ULTEGRA SA-RB

ULT-4000XG



Please note that the number of adjusting washers may not always be the same as shown in the exploded views.

(51SF52H045X)

Please note that your actions take full responsibility when you take it apart.

Part No.	Description	Part No.	Description	Part No.	Description
RD 0582	O Ring	RD18993	Idle Gear (Small)	RD20286	Washer
RD 0647	Screw	RD19001	Idle Gear (Large)	RD20288	Washer
RD 3455	Washer	RD19745	Washer	RD20293	Ball Bearing
RD 4150	Screw	RD19746	Washer	RD20294	Washer
RD 8553	Ball Bearing	RD19775	Screw	RD20317	Drive Gear
RD11166	Washer	RD19777	Screw	RD20408	Counter Weight
RD12969	Ball Bearing	RD19780	O Ring	RD20409	Bail Spring
RD13269	Ball Bearing	RD19802	Bail Trip Strike	RD20441	Screw
RD14777	Key Washer B	RD19803	Handle Screw Cap	RD20709	Handle Knob
RD14830	Screw	RD19822	Bearing Retainer	RD20710	Handle Knob Seal
RD14832	Spool Support A	RD19831	O Ring	RD20991	Screw
RD14833	Spool Support B	RD19837	Bushing	RD21007	Bearing Retainer
RD14863	Eared Washer	RD19839	Spacer	RD21224	Ball Bearing
RD15676	Oscillating Pawl	RD19857	Bail Spring Guide A	RD21237	Screw
RD16144	Screw	RD19866	O Ring	RD21253	Rear Protector
RD16774	Key Washer	RD19876	Bail Spring Guide A Bush	RD21398	Washer
RD16793	Screw	RD19883	Friction Ring	RD21554	Drag Click
RD16801	Washer	RD19886	Flange Water Proof	RD21555	Drag Click Spring
RD16931	Retainer	RD19899	Roller Clutch Inner	RD21556	Rotor Nut
RD17197	Screw	RD19926	Rotor Nut Lock Plate	RD21557	Rotor Brim
RD17198	Screw	RD19959	Line Roller	RD21558	Rotor
RD17220	Screw	RD19976	Bushing	RD21559	Bail Arm
RD17374	Screw	RD19989	Screw	RD21560	Bail Assembly
RD17415	Click Pin	RD19992	Bushing	RD21562	Body
RD17681	Line Roller Support	RD19993	Worm Shaft Retainer	RD21563	Main Shaft Assembly
RD17684	Bail Spring Guide B	RD19994	Washer	RD21565	Handle Assembly
RD17695	Handle Shaft Seal	RD20069	Click Spring	RD21566	Handle Shank Assembly
RD17698	Bushing	RD20150	Collar	RD21567	Spool Assembly
RD17700	Screw	RD20170	Washer	RD21568	Pinion Gear
RD17773	Drag Washer	RD20240	Drag Knob Assembly	RD21569	Side Cover Assembly
RD17813	Screw	RD20258	Bail Spring Cover	RD21687	Handle Shaft Cover Assembly
RD17824	Screw	RD20259	Bail Hold Support Guard		
RD18199	Washer	RD20261	Counter Weight Cover		
RD18208	Bearing Spacer	RD20262	Bearing Water Proof		
RD18412	Screw	RD20264	Bail Trip Lever		
RD18551	Washer	RD20271	Oscillating Guide A		
RD18724	Spring Guide A Support Collar	RD20274	Collar		
RD18732	Rotor Ring	RD20275	Worm Shaft		
RD18735	Roller Clutch Assembly	RD20282	Idle Gear Shaft		
RD18979	Idle Gear	RD20285	Oscillating Pawl Cover	RD18054	Anti Line Slip Sticker